

MYSLOT-IV NK-21 Series

Perfect solution for spot welding

TABLE SPOT WELDER

NK-21HE810-M-EZ

[SPECIFICATIONS]

TRANSFORMER	: ALTERNATING CURRENT
RATED CAPACITY	: 30kVA AC380 ~ 420V 1Φ 50/60Hz (AC460V / 60Hz for U.S.)
GUN TYPE	: HORIZONTAL
MAXIMUM CURRENT	: 10000Amp
AIR PRESSURE	: 0.6Mpa
ELECTRODE FORCE	: 2.2kN
GUN LENGTH	: 320mm
DUTY CYCLE	: 7%
TABLE SIZE	: 115x800x1000mm
TABLE HEIGHT	: 650 ~ 850mm(200mmStroke)
COOLING WATER	: 8.5L/min or more
ELECTRODE TIP	: φ13 or φ16 (TAPA1/10)
COOLING UNIT	: EQUIPPED
MACHINE SIZE	: W1220×D1815×H2100mm
WEIGHT	: 940Kg



NEW TIMER

~QUICK AND EASY TO SET.

EasySetting EasyTimer



Reference parameter appears by only selecting material and thickness.

Pressure setting and water flow check automatically.
Tip dress counter equipped.

MADE IN JAPAN

特許第 3445636 号 特開 2003-236671 P3445636 PCT/JP2003/00829

[WELDING SAMPLES]

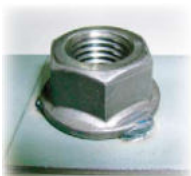


Tip side



Working table side

Flat copper working table prevents protrusions on the products surface.



M6 ~ M12

Nut Welding



M4 ~ M6



System not applied System applied

Anti-Oxidation System

Reference of Welding Capacity :

Mild Steel	(2.3×2.3mm)
Galvanneal	(2.3×2.3mm)
Stainless	(2.5×2.5mm)
Galvanized	(2.3×2.3mm)

*Above mentioned materials are slightly different by manufacturer, or by country in the process of production. KOYO GIKEN INC. warrants the performance of our product MYSLOT, not warrants those materials and its thickness.

Nut Welding : Flange type nut has more strength and less damage of screw by distributing current from flange part.

Anti-Oxidation System : Eliminates burn mark for Stainless Steel welding.

koyo giken

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